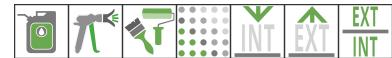


HUILE FLAMANDE

Solventborne interior & exterior wood stain



PRODUCT OVERVIEW

New and maintenance work Impregnation wood stain Ideal for wood and wood joinery

TECHNICAL SPECIFICATIONS

FINISH	gloss
DENSITY	0.90 +/- 0,05 Kg/l
SOLIDS BY	Weight : 74 +/- 2% Volume : 70 +/- 2%
VOC	EU limit value for this product . (cat. A/f): 700 g/l (2010). This product contains max 300 g/l VOC
FLASH POINT	23°C to 55°C
AFNOR CLASSIFICATION NFT 36 005	Rating Family I Class 2a
COLOURS	Colourless
CONTAINER SIZE	1L - 5L - 25L

SURFACE PREPARATION | APPLICATION

As stated by DTU 59.1, all surfaces must be clean, dry and free of dirt.

For maintenance work, remove peeling paint by brushing, scraping or sanding. Old glossy painted surfaces must be sanded or washed with an appropriate cleaner and then rinsed with water.

If necessary, substrates must first be treated with a fungal treatment.

NOTE: Tints give variable results depending on wood specie. A preliminary adherence test must be carried out. These recommendations do not override a specific description of the substrate.

Application conditions	DTU 59.1
Application equipment	Brush : Dilution 5 to 10 % Roller : Dilution 5 to 10 %.
Practical coverage	6 to 8 m ² /l per coat depending on surface texture.
Thinner / Clean-up solvent	White spirit
Drying time (20°C -65% RH)	Dust free : 6 to 8 h Dry : 48 h Recoat : 48 to 72 h - complete curing : 2 weeks

HUILE FLAMANDE

SYSTEM RECOMMENDATIONS

Substrate	exterior: new, old, stripped and treated wood surfaces	interior: wood and wood joinery
Primer coat	Apply 1 coat of 50 % HUILE FLAMANDE / 50 % IKARBOIS SATIN THIXO blend	Apply 1 coat of 20 % HUILE FLAMANDE / 80 % IKARBOIS SATIN THIXO blend
Top coat	exterior: Apply 1 coat of 50 % HUILE FLAMANDE / 50 % IKARBOIS SATIN THIXO blend interior: Apply 1 coat of 20 % HUILE FLAMANDE / 80 % IKARBOIS SATIN THIXO blend	

SAFETY MEASURES

Storage	Can be kept for 1 year in unopened original container. Protect from freezing and high temperatures.
Précaution d emploi	Shake or stir before use. Use in well-ventilated areas. Keep out of reach of children. For personal protection, refer to the Safety Data Sheet (SDS).
Transport	Not subject to ADR regulations (European Agreement concerning the International Carriage of Dangerous Goods by Road).
Gestion des déchets	Close the container tightly after use. Do not dispose of residues in the sewer or with household waste. Please take your empty container to an approved collection center. Contact local authorities for information on disposal and collection procedures.