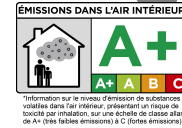


PRESTOLUX FX

Fast drying alkyd



DEFINITION

Fast drying and hardening finish gloss paint.

INTENDED USES

Mainly used for :

- Farm machines,
- Iron work,
- The renovation of equipment used for public works.

PRINCIPAL CHARACTERISTICS

- Fast drying, can be overcoated in less than 48 hours.
- Good gloss preservation, even with bright colours.

Over 1500 colour tints possible with our "Industry" tinting machine system.

Note : Wait for 48 hours before applying a new coat. This waiting period is crucial to prevent wrinkling.

TECHNICAL DATA

Gloss level	: Mat
Colours	: According to colour models RAL / AFNOR
Number of components	: 1
Specific gravity	: 1,26 +/- 0,05 g/cm ³
Solids volume	: 47,0 +/- 3%
Solids weight	: 63,0 +/- 2%
Typical thickness (dry)	: 40 µm
Typical thickness (wet)	: 85 µm
Theoretical spreading rate	: 11,70 m ² /l for 40 µm dry



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INSTRUCTIONS

SURFACE PREPARATION

The surface must be clean, dry and treated with a compatible anti-corrosive system. See the section pertaining to COMPATIBILITIES or consult our technical service.

APPLICATION

Substrate temperature : Between +5°C and +35°C and at least 3°C higher than the dew point in order to eliminate any risk of condensation.

Weather conditions : The temperature should be between 5°C and 40°C
The relative humidity should be between 0% and 80%

AIRLESS SPRAY

Thinner : 68-69 v01
Dilution : 0-5%
Nozzle : 0.011-0.013
Pressure at nozzle : 100-150 bars
Mini pump ratio: 30/1

AIR SPRAY

Thinner : 68-69 v01
Dilution : 5-10 %
Nozzle : depends on the equipment used.
Pressure at nozzle : 3-5 bars

BRUSH

Thinner : /
Not recommended, dries too quickly.

ROLLER

Thinner : /
Not recommended, dries too quickly.

CLEANING SOLVENT : 68-69 v01





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CURING TIME

Temperature	Drying time		Overcoating interval	
	Touch dry	Hard dry	Minimum	Maximum
10°C	30 minutes	2 hours	72 hours	Not critical
20°C	15 minutes	1 hour	48 hours	Not critical
30°C	8 minutes	45 minutes	36 hours	Not critical

COMPATIBILITY

Previous coat(s) PRESTOPRIM MAT or A/C, MONOPRIMER 58-86, MONOCOUCHE SR 75,...

Subsequent coat(s) Itself, PRESTOLUX FWS, FERROSOTER PC.

REGULATORY SPECIFICATIONS

AFNOR RATING AFNOR NFT 36 005 rating Family I Class 4a

VOC (Directive EU limit value for this product (cat. A/i) : 500 g/l (2010)

2004/42/EC) This product contains max 500 g/l VOC

HEALTH AND SAFETY

Flash point Between 23°C and 55°C

Transport and labelling Refer to the safety data sheet established as per applicable European directives

Shelf life 2 years in original full, sealed packaging. Store in a cool, ventilated place.

Precautions Refer to the current material safety data sheet

PACKAGING

Packaging
1 l
5 l
15 l